

# Design and Construction of a Constant Head Infiltrometer<sup>1</sup>

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## Introduction

Infiltration rates can be measured in a variety of ways. Some of the most common methods involve ponding water over a given soil area for a period of time. Single and double ring infiltrimeters are commonly used to determine infiltration rate. Double ring infiltrimeters minimize the error arising from lateral flow of water compared to the single ring method, thereby making them more reliable (Gregory et al. 2005). Double ring infiltrimeters are commonly fitted with a 15-cm diameter inner ring and 30-cm diameter outer ring. Both single and double ring infiltrimeter methods commonly begin with a known volume of water at Time 0 and calculate the infiltrated volume of water at various time intervals.

Infiltration is measured using a falling or constant head within the rings. If the water level in the inner ring is measured, it is called a falling head test. If the level of water remains constant in the inner ring and the amount required to maintain that level is measured, it is called a constant head test. If the head pressure within the rings is not constant (falling head test), the variable head pressure of the water column introduces error to the measurement. While the falling head test is easier to employ, it is less accurate. Research has shown that infiltration rates for

different types of soil differ under these two methods (Wu et al. 1997). Infiltration rates have been found to be underestimated on coarse textured soils using the falling head test. However, not much difference was observed on fine textured soils using both falling and constant head tests (Wu et al. 1997). Therefore, on coarse soils, an infiltrimeter using a Mariotte siphon enables better measurement of infiltration by employing a constant head test. Constant head tests are suitable to determine infiltration on sandy soils (ASTM D3385-18 2018), such as those commonly found in Florida.

A Mariotte siphon is based on the principle of a Mariotte bottle, which discharges liquid at constant pressure. Moreover, the difference in height between the bottom of the air tube and exit hole of the siphon maintains a constant head in the inner infiltrimeter ring (Bouwer et al. 1986) (Figure 1). The use of a Mariotte siphon with a double ring infiltrimeter allows a single person to maintain a constant head accurately compared to manually maintaining a constant head (Gregory et al. 2005). However, a commercially purchased Mariotte siphon double ring infiltrimeter typically costs \$2,500 for a single unit. The high cost is a limiting factor which prompts the use of less accurate infiltrimeter methodology (Bouwer 1986).

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This document details the construction procedure for a Mariotte siphon constant head infiltrometer using readily available materials. This information is meant for researchers, Extension agents, consultants, and agricultural and engineering professionals interested in gathering accurate data from infiltration rate measurements or other applications for automating the refill of small reservoirs over time.

## Mariotte Siphon Schematic Design

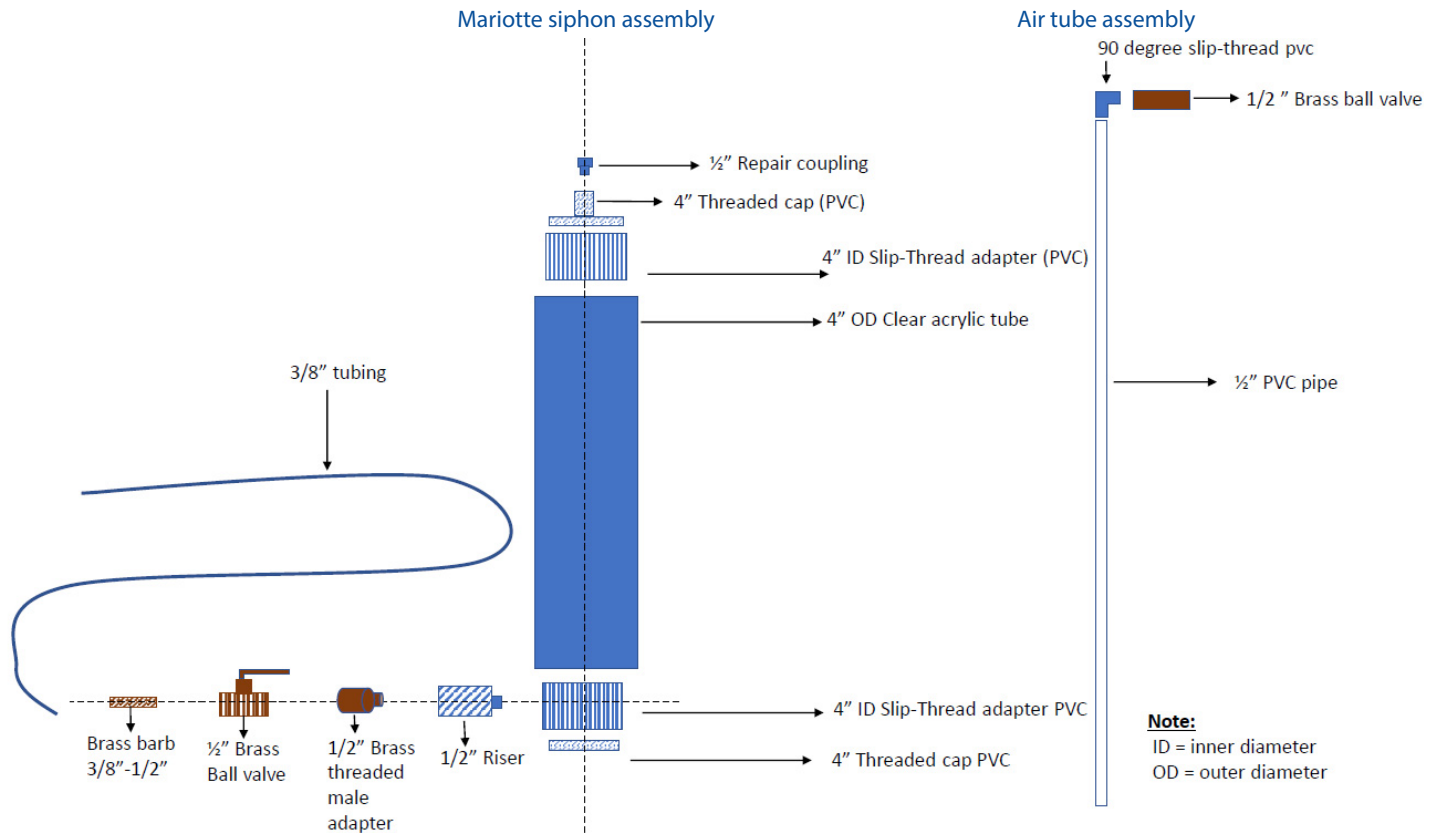


Figure 1. Schematic diagram of Mariotte siphon showing all the parts with measurement.

Credits: Eban Bean, UF/IFAS

### Note

- PVC slip connections should be glued to be airtight.
- Teflon tape should be used at PVC and brass threaded connections to ensure airtight seals.
- Shapes with faded lines are threaded.
- The top valve is used to seal off the entry of air into the system through the inner tube and create a vacuum at the top of the siphon, which will slow the flow of water out of the siphon.
- Repair couplings act as a compression connection that allows the inner PVC pipe position to be adjusted.

## Parts List with Cost and Source

Table 1. Cost of building a Mariotte siphon and a set of double rings.

Items Required	Measurements (inches)	Price per Unit (\$)
Acrylic tube	4 Outer Diameter (OD)	54.36
Brass ball valve	1/2	8.38
Brass barb	3/8 to 1/2	3.79
Brass threaded male adapter	1/2	4.99
Caulking gun	N/A	2.68
Clean out adapter	4	7.99
Clean out plug	4	3.69
Elbow	1/2	0.80
Flush clean out plug	4	3.26
Pipe	1/2 (10 ft long)	2.20
PVC primer	N/A	12.30
PVC cement	N/A	11.94
Repair coupling	1/2	2.97
Riser	1/2	0.16
Silicone	N/A	6.48
Tubing	3/8 (20 ft long)	5.49
Teflon tape	N/A	0.85
Tape measure	N/A	8.99
Rebars	N/A	3.32
Zip ties	14 (length)	0.10
Small inner ring	6	35.00
Large outer ring	12	48.00
Hand truck for carrying siphons in the field (optional)	N/A	84.97
<b>Total:</b>		<b>312.71</b>

Note: Shipping cost of the items has not been included.

Table 2. Material supplier source list for parts.

Items	Source
All fittings	Hardware store
Clear acrylic tubes	<a href="https://www.usplastic.com/">https://www.usplastic.com/</a>
Tape measure	Amazon, hardware store
Set of double rings	Local machine shop

Table 3. List of tools needed for construction.

Tools	Usage
Chop saw (Note: Hacksaw may be used if chop saw is not available)	To cut acrylic tubes to desired length
Hole saw	To drill hole in slip thread adapter and threaded caps (1 3/8-inch diameter for threaded cap at the top and 1 1/2 inch for outlet portion on slip thread adapter at the bottom)
Rubber mallet	To hammer slip thread adapters into acrylic tubes
Sledgehammer	To hammer infiltrometer rings into the ground

## Summary for Construction

1. Obtain the parts prior to construction (Figure 2). Parts and prices are shown in Table 1. Acrylic tubes may need to be ordered (Figure 3). Other materials are readily available at general home improvement and hardware stores.



Figure 2. Assembly of fittings for the construction of multiple siphons. Credits: Cropping System Lab, UF/IFAS



Figure 3. Clear acrylic tubes to be cut at 4-ft lengths. Credits: Cropping System Lab, UF/IFAS

2. A set of double rings may need to be fabricated at a local machine shop. The rings shown were manufactured from aluminum sheet metal measuring 5.9 inches (15 cm) and 11.8 inches (30 cm) in diameter from a local machine shop (Figure 4). The thickness of the sheet metal at the top was 1/16 inch (0.64 cm) while the thickness for the bottom portion was 2/16 inch (0.31 cm). The bottom portion has an outside bevel to facilitate insertion into the soil.
3. The acrylic tube is cut to a length of 4 ft (Figure 6), giving a capacity of 3.3 gallons (12.5 liters) of water for the infiltration test. The length of acrylic tube will determine the volume of the water available for use during the test.



Figure 4. Concentric double rings deployed in the field to prevent lateral water movement from the inner ring.  
Credits: Cropping System Lab, UF/IFAS



Figure 5. Double rings are hammered into the ground using a hammer and a piece of wood.  
Credits: Cropping System Lab, UF/IFAS



Figure 6. Acrylic tubes cut to 4 ft.  
Credits: Cropping System Lab, UF/IFAS

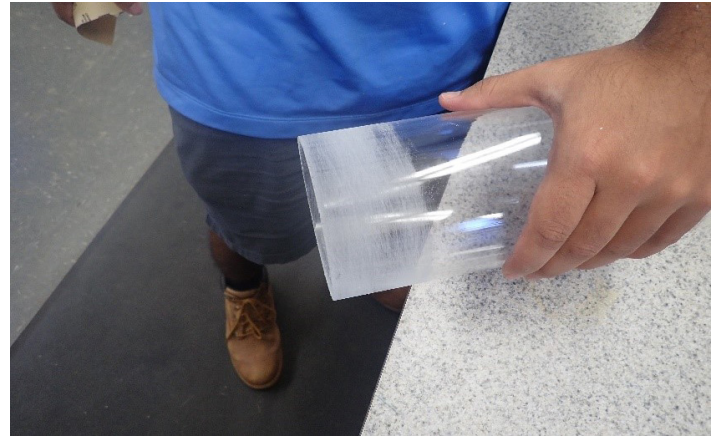


Figure 7. Both ends of the acrylic tube are sanded to about 5 cm on the outside of the tube.

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- There are two portions that will fit onto the acrylic tube, a top and a bottom. Begin construction of the top portion first. The top portion includes a ½-inch repair coupling cut in half (Figure 8), which will be attached to a 4-inch threaded cap drilled with a hole saw (1-inch diameter) (Figure 9).



Figure 8. ½-inch repair coupling is cut in half.

Credits: Cropping System Lab, UF/IFAS

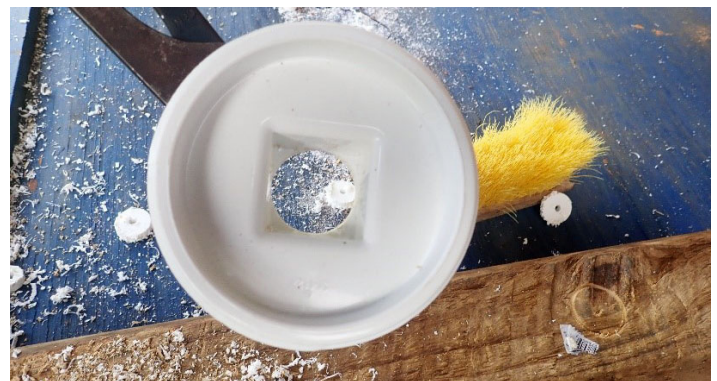


Figure 9. 4-inch threaded cap drilled using a hole saw (1 ⅜-inch diameter) for a ½-inch repair coupling.

Credits: Cropping System Lab, UF/IFAS

5. Primer is applied to facilitate gluing with PVC cement between the cut repair coupling and threaded cap (Figure 10). The assembly will later be screwed over the top of a PVC slip thread adapter. These PVC slip thread adapters are used to make the top and bottom ends of the siphon. The one without a hole on the side is used for the top end while the drilled adapter with a hole on the side for the outlet portion is used for the bottom (Figure 12). The air tube will go through the hollow repair coupling into the siphon.



Figure 10. The repair coupling is glued to the threaded cap for the top section of the siphon.

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Figure 11. A 4-inch slip thread adapter is glued to the top of the clear acrylic tube and is later hammered into place with a rubber mallet for the bottom of the siphon.

Credits: Cropping System Lab, UF/IFAS

6. Primer and glue are applied to the surfaces of slip thread adapters. The adapters are fitted to the acrylic tube at both the top and bottom ends gently by hammering with a rubber mallet (Figure 14).



Figure 12. A 4-inch PVC slip thread adapter is drilled on the side using a hole saw (1 1/8-inch diameter) for the bottom of the siphon.

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Figure 13. Teflon tape is added to the threaded PVC cap for the bottom of the siphon.

Credits: Cropping System Lab, UF/IFAS



Figure 14. The bottom end of the siphon is glued and hammered into the acrylic tube with a rubber mallet.

Credits: Cropping System Lab, UF/IFAS



Figure 15. Acrylic tubes with fixed top and bottom slip thread adapters.

Credits: Cropping System Lab, UF/IFAS



Figure 16. Assembled threaded cap is screwed into the 4-inch slip thread adapter for the top.

Credits: Cropping System Lab, UF/IFAS



Figure 17. Siphon in the making, showing the acrylic tube, top (left) and bottom (right) ends.

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7. After the bottom slip thread adapter is glued into the acrylic tube, an outlet port is assembled. Drilling a hole into the bottom adapter enables the formation of an outlet port, which consists of the riser, male adapter, ball valve, and brass barb (Figure 18 and Figure 19). For the outlet port, Teflon tape is added to a brass male adapter, brass ball valve, and brass barb, which are assembled first and then connected to a riser (Figure 20). The riser is then glued to the bottom slip thread adapter, which was drilled out using a hole saw with a 1-inch diameter. The outlet port is then connected to the acrylic tubing for water discharge.



Figure 18. Teflon tape added to  $\frac{1}{2}$ -inch brass male adapter and  $\frac{3}{8}$ - $\frac{1}{2}$ -inch capacity brass barb.

Credits: Cropping System Lab, UF/IFAS



Figure 19. Assembling  $\frac{1}{2}$ -inch brass male adapter,  $\frac{1}{2}$ -inch brass ball valve, and brass barb with  $\frac{3}{8}$ - $\frac{1}{2}$ -inch capacity.

Credits: Cropping System Lab, UF/IFAS



Figure 20. Assembled outlet port (riser, male adapter, brass ball valve, and brass barb) glued into bottom slip thread adapter.

Credits: Cropping System Lab, UF/IFAS



Figure 21. ½-inch air tube cut to a length of 57 inches.  
Credits: Cropping System Lab, UF/IFAS

8. An air tube is cut from a Schedule 40, ½-inch PVC pipe and is connected to an elbow (Figure 22) and a ½-inch brass ball valve at the top. The brass ball valve regulates the pressure of the water column within the siphon. During measurement, this valve will be sealed to create a vacuum at the top of the siphon.



Figure 22. Elbow fitted to the air tube with primer and PVC glue.  
Credits: Cropping System Lab, UF/IFAS

9. The cap of the repair coupling is inserted from the bottom of the tube. A rubber stopper or gasket is applied outside the air tube by inserting it over the ½-inch air tube. The rubber gasket is used to create an airtight seal at the top (Figure 23). A lubricant can be used to facilitate insertion of the rubber gasket.

10. Silicone is applied with a caulking gun at the interface between the slip thread adapters and acrylic tube to prevent air leakage.



Figure 23. Rubber gasket used to create airtight seal at the top end of the siphon.  
Credits: Cropping System Lab, UF/IFAS



Figure 24. Air tube with the cap of repair coupling, rubber stopper/gasket, and elbows assembled.  
Credits: Cropping System Lab, UF/IFAS



Figure 25. ½-inch brass ball valve screwed onto elbow at the top of the air tube.  
Credits: Cropping System Lab, UF/IFAS



Figure 26. Silicone is applied at the top and bottom ends.  
Credits: Cropping System Lab, UF/IFAS



Figure 27. An adhesive tape measure is glued to the siphon to facilitate reading of the water level during measurement.  
Credits: Cropping System Lab, UF/IFAS

11. Siphon stands and zip ties are needed to keep the siphon in an upright position for ease of use and accurate reading. Rebar was used as a siphon stand, as it is cheap and easy to find (Figure 28). Note that the height of the bottom of the air tube will determine the water level in the inner ring.

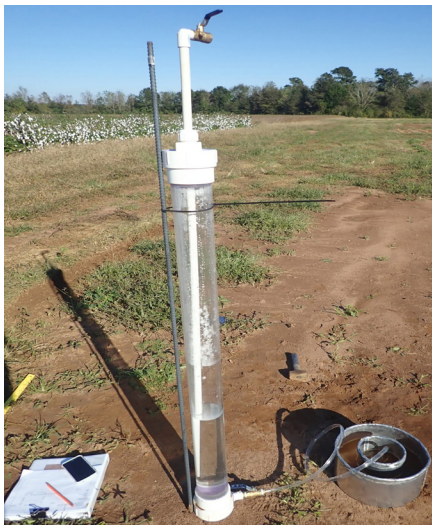


Figure 28. Mariotte siphon zip-tied onto a stand to produce constant head in a double ring infiltrometer to give accurate measurement of infiltration. The bottom of the air tube determines the height of the water column in the inner ring.  
Credits: Cropping System Lab, UF/IFAS

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